

Effects of Capping Layers on the Dynamic Magnetic Properties of CoFeB

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Since the tunneling magnetoresistance ratios (TMRs) are significantly affected by the crystallization and interfacial compositions at $\text{Co}_{60}\text{Fe}_{20}\text{B}_{20}/\text{MgO}/\text{Co}_{60}\text{Fe}_{20}\text{B}_{20}$ interfaces, the interfacial compositions of annealed samples are studied by x-ray photoemission spectroscopy.¹ The formation of B, Fe, and Co oxides at the $\text{Co}_{60}\text{Fe}_{20}\text{B}_{20}/\text{MgO}$ interface was reported to be process-dependent. TMR of $\text{Co}_{40}\text{Fe}_{40}\text{B}_{20}/\text{MgO}/\text{Co}_{40}\text{Fe}_{40}\text{B}_{20}$ MTJs was increased after annealing at 275°C , which was ascribed to a thermally induced reduction of interfacial Fe-oxides. In addition to reduce the Co and Fe oxides, post-annealing may also incorporate B into the MgO to form a composite MgB_xO_y layer.² In this work, we correlate the change of interfacial composition at CoFeB/ MgO with the variations of static and dynamic magnetic characteristics of CoFeB, in particular, the damping parameter α .

To clearly illustrate the interfacial characteristics, we deposited $\text{Co}_{40}\text{Fe}_{40}\text{B}_{20}(5\text{ nm})/\text{MgO}(5\text{ nm})$ multilayers (MLs) on oxidized Si substrate by using magnetron sputtering in the presence of a static magnetic field (~ 100 Oe) to induce the in-plane uniaxial anisotropy. The post-annealing was carried out in vacuum with a magnetic field of 1 kOe parallel to the direction of the deposition field for 2 hrs. The out-of-plane angular dependence of ferromagnetic resonance (FMR) measurements were performed to extract the damping parameter α .³ The valance states at interfaces of the CoFeB/MgO MLs were obtained by x-ray photoemission spectroscopy (XPS), performed at the National Synchrotron Radiation Research Center, Taiwan. The energy resolution of synchrotron-based light source was 0.05 eV. The variations of $4\pi M_s$, H_C , and α of CoFeB/ MgO MLs with post-annealing temperature are shown in Fig. 1. Post-annealing monotonically increased the $4\pi M_s$; on the other hand, the reductions of H_C from 1.85 to 0.44 Oe and α from 0.0115 to 0.0054 were observed when the temperature was raised from room temperature to 275°C . The crystallization of CoFeB was triggered by annealing MLs at temperatures higher than or equal to 300°C . The crystallization of CoFeB resulted in increases in $4\pi M_s$, H_C , and α .

Figure 2 shows the XPS spectra of Fe 2p and B 1s from the $\text{Co}_{40}\text{Fe}_{40}\text{B}_{20}(5\text{ nm})/\text{MgO}(5\text{ nm})$ MLs. The spectra in Fig. 2 were obtained from the region corresponding to the top interface CoFeB/ MgO. Small amounts of Fe-oxides and B-oxides were found in the as-deposited samples due to the oxidation of the CoFeB by oxygen ions released by the rf sputtering of MgO. The Fe $2p_{3/2}$ peak was located at 711.0 eV, accompanying a distinguishable satellite peak, approximately 8 eV higher than the main Fe $2p_{3/2}$ peak. Based on this spectrum, we suggested that the Fe-oxide initially formed at the top

interface was mainly composed of Fe_2O_3 . After annealing at the temperatures higher than 275°C , the satellite peaks of Fe-oxide vanished. In addition, the Fe peaks shifted to lower binding energy as well, which indicated that the reduction of the Fe-oxide to metallic Fe.¹ On the other hand, the peak of initially formed B-oxide shifted to higher binding energy after post-annealing, which indicated that B was further incorporated into the MgO, and thus an intermixed MgB_xO_y composite was formed.²

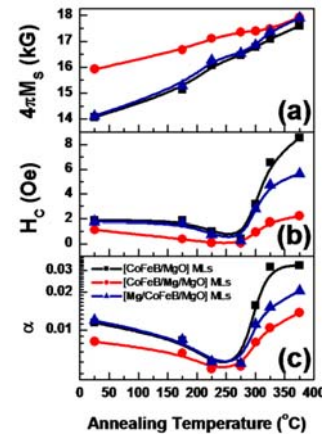


Fig. 1: Static/ dynamic magnetic properties of (a) $4\pi M_s$, (b) H_C , and (c) α as a function of annealing temperature for CoFeB(5 nm)/ MgO(5 nm), CoFeB(5 nm)/ Mg(1nm)/ MgO(5 nm), and Mg(1nm)/ CoFeB(5 nm)/ MgO(5 nm) MLs.

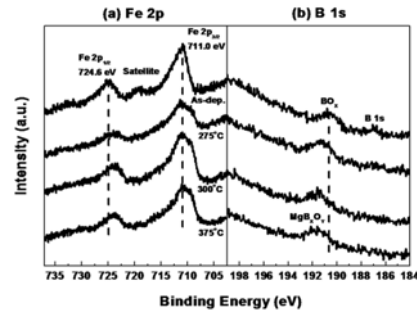


Fig. 2: Normalized XPS spectra of the (a) Fe 2p and (b) B 1s at the top interface in the CoFeB(5 nm)/ MgO(5 nm) MLs.

References

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