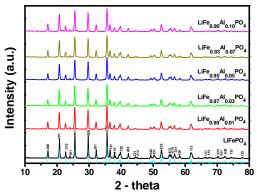
## The Doping Effects on the Properties of LiFePO<sub>4</sub> by Aliovalent Cations

## She-huang Wu (吳溪煌) and Mao-Sung Chen (陳懋松)

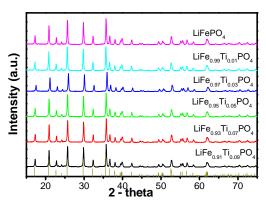
## Department of Material Engineering, Tatung University, Taipei, Taiwan

 $\text{LiFe}_{1-x}M_x\text{PO}_4\ (0.01 \le x \le 0.1,\ M=\text{Ti},\ Al)$  powders were prepared via a solution method, the XRD patterns were observed with the beam lines of 01C of the National Synchrotron Radiation Research Center of Taiwan, shown in Fig. 1 and Fig. 2.

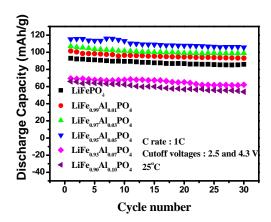
The electrochemical properties as cathode material for lithium batteries of the prepared powders were determined by capacity retention study. As shown in Fig. 3 to 5 , LiFe $_{0.95}$ Al $_{0.05}$ PO $_4$  and LiFe $_{0.97}$ Ti $_{0.03}$ PO $_4$  [1] show the most promising cycling performance and rate capability among the prepared samples, respectively. It might be attributed to these samples have higher Li<sup>+</sup> diffusivity than others. That can be manifested that have higher lattice constant.



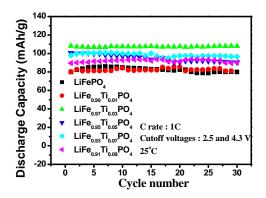
**Fig. 1:** XRD patterns of the LiFe<sub>1-x</sub>Al<sub>x</sub>PO<sub>4</sub> samples prepared by solution method with heat treatment  $700^{\circ}$ C for 8 h under N<sub>2</sub> flowing atmosphere.



**Fig. 2:** XRD patterns of the LiFe<sub>1-x</sub> $Ti_xPO_4$  samples prepared by solution method with heat treatment  $700^{\circ}$ C for 8 h under  $N_2$  flowing atmosphere.



**Fig. 3:** Results of capacity retention study for the LiFe<sub>1-x</sub>Al<sub>x</sub>PO<sub>4</sub>/Li coin-type cells



**Fig. 4:** Results of capacity retention study for the LiFe<sub>1-x</sub>Al<sub>x</sub>PO<sub>4</sub>/Li coin-type cells

## Reference

[1] S.-h. Wu, M.-S. Chen, C.-J. Chien, and Y.-P. Fu, J. Power Sources **189**, 440 (2009).